



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2281
Job Sheet 178541



Part No: D2281

Job Qty: 60 ea

Part Name: Jack Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPP: rev B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		7/16/18	0.00	0.00	Start Up Waterjet		DL 18/06/18
100	Waterjet	60 pcs		7/16/18	0.00	3.14	Waterjet1		DL 18/06/18
120	QC	60 pcs		7/16/18	0.00	0.00	QC8		38
140	Brake NC	60 pcs		7/16/18	0.01	1.51	Brake NC 1		9-89
150	QC	60 pcs		7/16/18	0.00	0.00	QC5		EL
160	Packaging	60 pcs		7/16/18	0.00	0.00	Packaging3		EL
170	QC21-SA	60 Ea		7/16/18	0.00	0.00	QC21		JUL 11 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: G Prog Rev: G 2-Deburr if necessary
Descriptions: 140 - Form as per D2281 using D2281-T2
160 - LOCATION : WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	7.5000 sf (.125 ea)	90-Start up Operation	560377

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	8	5	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Jack Saddle	4.468Inches ± 0.010	4.478 4.458		
2	Jack Saddle	4.114Inches ± 0.010	4.124 4.104		
3	Jack Saddle	2.933Inches ± 0.010	2.943 2.923		
4	Jack Saddle	1.535Inches ± 0.010	1.545 1.525		
5	Jack Saddle	0.354Inches ± 0.010	0.364 0.344		
6	Jack Saddle	0.354Inches ± 0.010	0.364 0.344		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation																					
DART aerospace LTD. 12710 Aberdeen Street Hawkebury, ON L6A 1K7 CANADA TEL.: 1 813 832-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S082096 Part: D2281 Job No: 176541 Serial No/Batch: S082096 Date: 06/18/18 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____																					
Completed By																					
Lead hand / Supervisor Approval Verification																					
QC / QA Coordinator Approval																					
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7	Jack Saddle	0.604Inches $\pm$ 0.010	0.614 0.594	
8	Jack Saddle	2.000Inches $\pm$ 0.010	2.010 1.990	
9	Jack Saddle	3.396Inches $\pm$ 0.010	3.406 3.386	
10	Jack Saddle	3.646Inches $\pm$ 0.010	3.656 3.636	
11	Jack Saddle	4.000Inches $\pm$ 0.010	4.010 3.990	
12	Jack Saddle	1.525Inches $\pm$ 0.010	1.535 1.515	
13	Jack Saddle	2.475Inches $\pm$ 0.010	2.485 2.465	
14	Jack Saddle	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter
15	Jack Saddle	0.080Inches $\pm$ 0.010	0.090 0.070	

Plex 6/1/18 12:56 PM Dart.lajeunesse.marie

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